Review paper Mid–Late Paleozoic metallogenesis and evolution of the Chinese Altai and East Junggar Orogenic Belt, NW China, Central Asia

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The Chinese Altai–East Junggar collage in southern Altaids is one of the largest and most important metallogenic provinces in China. It is composed of five major types of Middle to Late Paleozoic metal deposits: (1) VMS Cu–Pb–Zn, (2) porphyry Cu–Au, (3) magmatic Cu–Ni-sulfide, (4) skarn Cu–Mo–Fe and (5) orogenic Au. Tectonically, the development of these metal deposits was closely associated with accretionary and convergent processes that occurred along the southern margin of the Central Asian Orogenic Belt (CAOB). The formation of the deposits involved three main stages, briefly described as follows: (i) Those formed during extensional back-arc volcanism along the Paleozoic active margin of the CAOB. They are Late Devonian to Early Carboniferous polymetallic volcanogenic massive sulfide deposits, together with some broadly contemporaneous Fe–Cu skarns, located in the accreted Qiongkuer-Talate Terrane in the western Altai; (ii) Carboniferous to Permian terrane accretion and arc magmatism, resulting in widespread metalliferous ores of different types such as copper-bearing porphyries and Alaskan-type Cu–Ni–PGE zoned ultramafic bodies developed in arcs in the Buerjin-Ertai and Erqis terranes, and Cu–Fe skarns formed in the Erqis flysch basin; (iii) Continuing accretion in the Permian leading to the development of the Dulate arc in the southern Altai associated with the formation of Cu–Mo skarns and orogenic-type gold vein systems. The Chinese Altai–East Junggar collage typically demonstrates the various classic metalliferous ores formed during the processes of subduction-accretion and arc generation.

Keywords: Chinese Altai, East Junggar, Central Asian Orogenic Belt, Mid–Late Paleozoic, metallogenesis Received: 16 August 2013; accepted: 24 June 2014; handling editor: O. Gerel

1. Introduction

The Chinese Altai-East Junggar collage is one of the longest mountain chains in the Central Asian Orogenic Belt (CAOB) (Sengör et al. 1993, 1996; Buslov et al. 2001, 2004; Windley et al. 2002, 2007; Jahn et al. 2004; Safonova et al. 2011; Kruk et al. 2011) that extends NW-SE for 2,500 km from eastern Kazakhstan via northern Xinjiang in China to western Mongolia (Fig. 1). It is located between the Sayan and associated belts to the north (Federovskii et al. 1995; Xiao et al. 2004) and the Junggar Belt to the south (Zhao ZH et al. 1993; Wang JB et al. 2003). During the past fifty years many geological and ore-deposit investigations have led to the recognition of many Paleozoic orogenic gold, VMS (Cu-Zn, Pb-Zn), skarn (Cu-Mo-Au-Ag) and Alaskan-type zoned mafic-ultramafic (Cu-Ni-PGE) mineral deposits, as well as one of the world's largest pegmatite-type rare-metal deposits (Rui et al. 2002; Goldfarb et al. 2003; Yakubchuk et al. 2003; Mao et al. 2008; Sun et al. 2008). As a result, the Altai

has become a world-class metallogenic ore province (Goldfarb et al. 2003).

A better understanding of metallogenesis of these mineral deposits and their relationships with the tectonic evolution of the Chinese Altai-East Junggar collage is now possible because of several detailed studies that have been carried out in the past two decades (Wang DH et al. 2002; Wang DH 2003; Wang JB et al. 2003; Wang YW et al. 2003; Yang FQ et al. 2012, 2013). However, there have not been extensive reviews in the English language relating the tectonic evolution of the Chinese Altai-East Junggar collage to the distribution of different types of metal deposits. As a result, the international scientific community poorly understands this tectonic relationship. In this contribution, we present a detailed overview of the geological characteristics of Middle-Late Paleozoic ore deposits in the Chinese Altai-East Junggar, with emphasis on their alteration, mineralization, geochemistry, metallogenetic timing and associated lithologies, which will provide insights into the tectonic evolution of the Chinese Altai and East Junggar.

2. Regional geological setting

A large number of terranes were amalgamated to the Siberian Craton since the Neoproterozoic (Şengör et al. 1993, 1996; Rui et al. 2002), and during the Paleozoic the Altai evolved by both northerly- and southerly-directed subductions (Xiao et al. 2004; Zhang ZC et al. 2005). The allochthonous terranes range from Neoproterozoic to Early Carboniferous and mainly consist of island arcs, accretionary wedges, and ophiolites accreted during long-lived Paleozoic compressional tectonics that was followed by important sinistral faulting occurring mainly at 290–280 Ma (Windley et al. 2002; Laurent-Charvet et al. 2002, 2003; Buslov et al. 2004; Xiao et al. 2004; Briggs et al. 2007). These terranes are similar to the

Tab. 1	1	Significant	mineral	occurrences	in	the	Chinese Alta	ai Mts.
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No.	Name	Tvpe	Host terrane	Ore metals
Mide	lle to Late Devonian	J I -		
1	Ashele	VMS	QA	Cu–Zn
2	Kaiyinbulake	VMS	CA	Cu–Zn
3	Qiaxia	VMS	QA	Fe-Cu
4	Tiemuerte	VMS	QA	Cu–Pb–Zn
5	Hongdun	VMS	CA	Pb–Zn
6	Mengkuai	VMS	QA	Cu–Pb–Zn
7	Abagong	VMS	QA	Fe–P
8	Kumasu	VMS	NA	Pb–Zn
9	Ahsemlesayi?	VMS	NA	Pb–Zn
10	Daqiao	VMS	QA	Cu–Pb–Zn
11	Akeharen	VMS	QA	Pb–Zn
12	Keketale	VMS	QA	Pb–Zn
15	Shaersuoke	VMS	QA	Cu–Pb–Zn–Au
Late	Carboniferous to Early	Permian		
14	Duolanasayi	Orogenic	QA	Au
13	Qiaoxiahala	Skarn	PE	Fe-Cu-Au
16	Saidu	Orogenic	QA	Au
17	Samusongbulake	Orogenic	QA	Au
18	Sarekuobu	Orogenic	QA	Au
19	Hongshanzui	Orogenic	QA	Au
20	Aketishikan	Orogenic	NA	Au
21	Akexike	Orogenic	PE	Au
22	Mengku	Skarn	QA	Fe
23	Shaerbulake	Orogenic	PE	Au
24	Suoerkuduke	Skarn	PE	Cu–Mo
25	Kalatongke	Magmatic	PE	Cu–Ni
26	Aketasi	Orogenic	PE	Au
27	Laoshankou	Skarn	PE	FeCu-Au
28	Mareletie	Orogenic	PE	Au
Mide	lle Devonian to Early Ca	arboniferous		
29	Xileketashihalasu	Porphyry	PE	Cu–Au
30	Yulekenhalasu	Porphyry	PE	Cu
31	Xietekehalasu	Porphyry	PE	Cu
32	Tuosibasitao	Porphyry	QA	Cu–Fe
33	Kalasayi	Porphyry	QA	Cu

Abbreviations for host terranes (Fig. 1a): HS = Hanasi; NT = Nuoerte; CA = Central Altai; QA = Qiongluer-Abagong; EQ = Erqis; PE = Puerkin-Ertai

super-terranes in the Cordilleran Orogen of NW America (Şengör et al. 1996; Goldfarb et al. 2003). On the basis of stratigraphy, metamorphism, mineralization, deformation patterns and age relations, six distinct terranes have been recognized in the Chinese Altai–East Junggar (Windley et al. 2002) (Fig. 1; Tab. 1).

The *Hanasi Terrane* (also called "Kanasi") (Fig. 1a) in northernmost Xinjiang consists of the Neoproterozoic to Mid-Ordovician fossiliferous Habahe Grp. and Late Ordovician Baihaba Fm. that were metamorphosed at sub-greenschist facies conditions (Windley et al. 2002). The Habahe Grp. comprises sandstone, siltstone, shale, marble and chert, while the Baihaba Fm. consists of shale, limestone, tuff, granite-porphyry, chert, andesite, andesitic agglomerate and andesitic breccia. The Baihaba

Fm. is considered to have had a source in a continental-margin andesitic volcanic arc, having been deposited in a fore-arc environment (Windley et al. 2002; Goldfarb et al. 2003). The plutons in the Hanasi Terrane are mainly biotite and two-mica granites that are undated, except for the Hanas Lake and Halong-Balisi granites that yielded whole-rock Rb–Sr isochron ages of 346 ± 5 to 404 ± 3 Ma (Liu W 1993) and the Hanasi granite with a whole-rock Sm–Nd isochron age of 390 ± 2 Ma (Zhao ZH et al. 1993).

The *Nuoerte Terrane* in northeastern Altai contains the Upper Devonian Mangdaiqia Fm. comprising intermediate volcanic rocks, shale, siltstone, greywacke and limestone, and the Lower Carboniferous Hongshanzui Fm. that consists of sandstone, slate, limestone and intermediate–felsic volcanic rocks (Zhou et al. 2000; Windley et al. 2002). Windley et al. (2002) pointed out that this terrane may represent two Mid–Late Devonian to Early Carboniferous accreted oceanic arcs which were the same as those in the Delyun-Saksai sub-unit of the Kanarhirin-Western Sayan accretionary wedge and arc of Şengör et al. (1993).

The *Central Altai Terrane* is made up of abundant granites and some Mid-Ordovician to Silurian metasediments (Long et al. 2008). Two idiomorphic zircons from a rhyodacite recorded a mean zircon evaporation Pb–Pb age of 505 ± 2 Ma that reflects the time of felsic arc volcanism, while the presence of 920–614 Ma xenocrysts that survived intracrustal melting suggests the development of a continental magmatic arc on the southern margin of a Precambrian micro-continent (Windley et al. 2002). Four zircons from an orthogneiss gave a zircon evaporation Pb–Pb protolith age of 415 ± 1 Ma (Windley et al. 2002). Metasediments in two



Fig. 1 Generalized geological map of the Altai Shan, NW China, showing the locations of important mines. The insert, after Windley et al. (2002), shows the distribution of the terranes. Key to mines: *VMS Cu–Pb–Zn:* 1 = Ashele, 2 = Kaiyinbulake, 3 = Qiaxia, 4 = Tiemuerte, 5 = Hongdun, 6 = Mengkuai, 7 = Talate, 8 = Kumasu, 9 = Ahsemlesayi, 10 = Daqiao, 11 = Akeharen, 12 = Keketale, 13 = Sharesuoke, 22 = Mengku; *Orogenic gold:* 14 = Duolanasayi, 15 = Qiaoxiahala, 16 = Saidu, 17 = Samusuongbulake, 18 = Sarekuobu, 19 = Hongshanzui, 20 = Aketishikan, 21 = Akexike, 23 = Shaerbulake, 26 = Aketasi, 27 = Laoshankou, 28 = Mareletie; *Porphyry copper:* 29 = Xileketashihalasu, 30 = Yulekenhalasu, 31 = Xietekehalasu, 32 = Tuosibasitao, 33 = Kalsayi; *Skarn Cu–Mo:* 24 = Suoerkuduke; *Magmatic Cu–Ni:* 25 = Kalatongke.

locations in this terrane yielded U–Th–total Pb isochron ages (CHIME) on monazite of 381 ± 45 Ma, 381 ± 36 Ma and 261 ± 12 Ma, timing the regional metamorphism (Zheng et al. 2007). In the eastern part of the terrane, major garnet-bearing, post-tectonic anatectic granites are bordered by abundant pegmatites enriched in muscovite, spodumene, beryl and REE deposits (Fig. 1). The *Qiongkuer-Abagong Terrane* contains the Upper Silurian Kumuti Fm. composed of greenschist- to amphibolite-facies schists, the Lower Devonian Kangbutiebao Fm. composed mainly of oceanic arc-type volcanic and pyroclastic rocks, the Lower to Mid-Devonian Ashele Fm. that contains fossiliferous sediments, basaltic pillow lavas, hyaloclastites, massive basaltic lavas, lapilli tuffs and dacitic lavas (Niu et al. 2006; Yang FQ et al. 2014), and the Mid-Devonian Altai Fm. of low-grade forearc turbidites. The presence of high-Mg andesites and high-Mg adakites in the Ashele Fm. indicates that they formed in a forearc setting (Niu et al. 1999; Zhang ZC et al. 2005; Wan et al. 2010). Metasediments from four locations in the Qiongkuer-Abagong Terrane gave U-Thtotal Pb isochron ages (CHIME) on monazite of 377 ± 30 Ma and 268 ± 10 to 261 ± 20 Ma, reflecting the times of regional metamorphism (Zheng et al. 2007). Close to the latter interval are the following ages: a Rb-Sr wholerock age of metavolcanic rocks (285 ± 2 Ma: Windley et al. 2002 and references therein), a SHRIMP U-Pb zircon age for orthogneiss $(281 \pm 3 \text{ Ma: Hu et al. } 2006)$, a Rb–Sr whole-rock age of a granite pluton (256 ± 5 Ma: Liu W 1993) and a SHRIMP U-Pb zircon age of a posttectonic Lamazhou granitic pluton $(276 \pm 9 \text{ Ma: Wang T})$ et al. 2005).

The Qiongkuer-Abagong Terrane is dominated by a Devonian group, which developed along the edge of the Paleo-Asian Ocean and extends into the southern Urals (Şengör et al. 1993; Dobretsov et al. 1995; Şengör et al. 1996; Buslov et al. 2001; Yakubchuk et al. 2003; Safonova et al. 2011). The terrane contains many major ore deposits including orogenic-type gold, rare metal pegmatites, skarns and VMS deposits (Goldfarb et al. 2003; Yakubchuk et al. 2003). The VMS Cu-Zn and Pb-Zn deposits (e.g. Ashele and Keketale) formed in the forearc setting (Wan et al. 2010), whereas the orogenic gold deposits (e.g., Saidu and Duodalasayi) developed in association with collision tectonics (Yakubchuk et al. 2003). This terrane is probably equivalent to the Rudnyi Altai Block in Russian Altai (Buslov et al. 2001, 2004; D'yachkov et al. 2009; Kruk et al. 2011), and the Turgen Block in eastern Mongolia (Badarch et al. 2002; Goldfarb et al. 2003).

The Erqis (Irtys, Irtysh) Terrane is situated between Terrane 4 and the Ergis Fault. The terrane contains Mid-Ordovician to Silurian schists unconformably overlain by the Upper Carboniferous Kalaerqis Fm., which is also tectonically overlain by the Lower Permian Tesibaerhan Fm. and intruded by Permian granites (Qu and Zhang 1991; Windley et al. 2002; Long et al. 2008). There are different types of mélanges in this terrane. In the Suoerkuduke area (no. 24 on Fig. 1b), a mélange contains blocks of adakite, basalt, andesite, diorite, dolerite, lithic tuff, and limestone with Devonian crinoids. According to Niu et al. (2006), the adakite was generated by melting of subducted oceanic crust. In the Shaerbulake area (no. 23 on Fig. 1b), another tectonic mélange contains blocks of basalt, andesite, volcanic tuff, dolerite-gabbro, and two types of boninitic rocks, a massive lava and a pillow lava or breccia. The geochemical features of the boninites suggest that they were formed by melting of mildly refractory mantle peridotites fluxed by a slab-derived fluid component (Niu et al. 2006). From the juxtaposition of Devonian volcanic rocks of different origins such as boninites, adakites, high- and low-TiO₂ basalts within limited area, Niu et al. (2006) concluded that complex accretion and tectonic processes including duplex thrusting, strike-slip faulting and serpentinite diapirism were active during Devonian-Carboniferous convergence and subduction-accretion. The Ergis Fault is the most prominent terrane-bounding fault in the Altai, extending for more than 1000 km into adjacent Kazakhstan and Mongolia (Buslov et al. 2001, 2004; D'yachkov et al. 2009; Kruk et al. 2011). It is defined by zone of mylonites a 5-10 km wide dated by 40 Ar $^{-39}$ Ar method on biotite at 290 ± 2 to 281.4 ± 8.0 Ma (Travin et al. 2001; Laurent-Charvet et al. 2002). The Ergis Terrane is interpreted to have collided with, and was accreted below, the southern boundary of Terrane 4, during which the Ergis Fault underwent at least 1000 km sinistral strike-slip movement.

The *Puerkin-Ertai Terrane* is situated between the Irtysh and Aermantai faults. It consists of a Devonian island arc that contains felsic to intermediate basic lavas and tuffs, andesitic and dacitic porphyries, and contemporaneous calc-alkaline granitic plutons, together with shales, sandstones, conglomerates and limestones (Mei et al. 1993; Yu et al. 1993; Windley et al. 2002).

The Devonian volcanic rocks enclose many small blocks of Upper Ordovician limestone. A small early Carboniferous island arc in the Puerkin-Ertai Terrane was intruded by several Permian granitic plutons that are associated with the Suoerkudouke Mo–Cu–Au–Ag and Qiaoxiahala Fe–Cu–Au deposits (Han BF et al. 1997) and mafic–ultramafic complexes, one of which hosts the Kalatongke Cu–Ni–PGE deposit (Wang RM et al. 1991). Yang WP et al. (2005) recognized the Xileketehalasu porphyry Cu–Au deposit in a Devonian island arc, for which reason the terrane has become an important base and a precious metal target area in Xinjiang.

3. Mineral deposit types and their major characteristics

The Chinese Altai–East Junggar is remarkable for the diversity of its mineralization. There are more than 220 mines and prospects in an area of c. 110,000 km² (Wang DH et al. 2002). Five types of deposits are distinguished on the basis of their morphology, host rocks, structural setting, and mineral assemblages (Goldfrab et al. 2003); their characteristics are summarized in Tab. 2 while the spatial distribution is shown in Fig. 1b.



Fig. 2 Geological map of the Ashele Cu-Zn district (after Wang DH 2003). For location see No. 1 in Fig. 1.

3.1. Mid-Devonian VMS Cu–Pb–Zn deposits

In the Qiongkuer-Talate Terrane (Fig. 1) there are more than ten VMS Cu–Pb–Zn deposits at Ashele, Keketale, Daqiao, Talate, Tiemuerte, Akeharen and Qiaxia (Wang DH et al. 2002). These deposits are restricted to a NWtrending corridor of VMS Cu–Pb–Zn deposits over 360 km long and 30–70 km wide (Goldfarb et al. 2003); Ashele and Keketale represent large-scale ore deposits (Wang DH et al. 2002; Han CM et al. 2006).

3.1.1. Ashele Cu-Zn deposit

The Ashele Cu–Zn deposit is located 30 km NW of Habahe city. It was discovered during a regional geological survey in 1984 and mining production began in 2004. It is estimated to contain a reserve of 1.08 Mt Cu, 0.43 Mt Zn, 10 t Au, and 860 t Ag, with ore grades averaging 3.42 % Cu, 6.65 % Zn, 0.6 g/t Au and 20–60 g/t Ag (Wang JB et al. 1998; Wang DH 2003).

The main stratigraphic units exposed in the ore district are the Lower-Middle Devonian Ashele Fm. and Upper Devonian Qiye Fm. The ore bodies are mainly hosted by tuffs and breccias associated with basalt and quartz keratophyre in the hanging wall of a volcanic arc in the Oive Fm. The principal structures of the ore district are N-S-trending folds and faults that mostly post-date the ores. Generally, volcanic edifices formed at the intersections of two faults. Seven mineralization zones are distributed along N-S-trending faults; the length of each zone ranges from several meters to a maximum of 1 km, and the average width is up to tens of meters. Ore body No. 1, the largest in the district, is a lens-shaped mound, concordant with the folded bedding, accompanied by a number of small vein-type ore bodies. The main ore body strikes N-S, dipping at 50°E (Fig. 2).

Tab. 2 Sumn	nary of types and	d main charad	steristics of m	etallogenic deposits in the Chi	inese Altai				
Typical deposit	Tectonic setting	Genetic type	Main metals	Host rocks	Intrusive rocks	Metallic minerals	Wall-rock alteration	Reserve, Grade	References
Mengku	Pre-accretion	Skarn	ů Ľ	Basic to intermediate volcanic breccia, tuff and marble	Granitic orthogneiss, bioti- te-alkali-feldspar granite, biotite plagiogranite, two-mica granite, hornblende plagiogranite and ountz diorite	magnetite, chalcopyrite, pyrite, pyrrhotite	Silicification, pyritization, alkali feldspar alteration, carbonation, sericitization, chloritization, epidotization	110 million t Fe ores, FeO grade 23.93 % ~ 57.57 %	Wang YW et al. (2003), Xu et al. (2010)
Duolanasayi	Post-accretion	orogenic	Au	Terrigenous detrital rocks and marine carbonates of the Early–Middle Devonian Tuokesalei Grp.	Biotite granite	pyrite, chalcopyrite, kroeberite, galena	Silicification, pyritization, carbonation, sericitization, K-feldspar alteration, chloritization	5.328 t Au, Au mean grade 8.3 g/t	Rui et al. (2002), Wang DH et al. (2002), Liu YL et al. (2003)
Saidu	Post-accretion	orogenic	Au	Tuffite, silicolite, siltstone, limestone, siliceous siltstone of Early Mid-Devonian Tuokesalei Grp.	Plagioclase granite	pyrite, chalcopyrite, kroeberite, galena, zinc blende, magnetite	Silicification, pyritization, carbonation, sericitization, K-feldspar alteration, chloritization	10.71 t Au, Au grade 2.86 ~ 78.03 g/t	Rui et al. (2002), Wang DH et al. (2002)
Shaerbulake	Post-accretion	orogenic	Au	Siltstone, debris tuff, siltstone, tuff sandstone, siltstone of Early Carboniferous Nalinkala Fm.	Granite, diorite and granodiorite	arsenopyrite, pyrite, chalcopyrite, zinc blende, kroeberite?, calana maonetie	Silicification, pyritization, carbonation, sericitization, K-feldspar alteration, epidotization, chloritization	5.7 t Au, Au grade 1 ∼ 16.87 g/t	Wang JB et al. (1998), Wang DH et al. (2002)
Kalatongke	Post-accretion	magmatic	Cu-Ni	Sedimentary tuff, tuffaceous slate, tuffaceous siltstone, slate of Early Carboniferous Nanmingshui Fm.	Diabase-gabbro, olivine norite, norite and diorite	chalcopyrite, pyrite, bornite, chalcocite, molybdenite	Silicification, chloritization, albitization, sericitization, epidotization	No. 1 orebody: 386,000 t of Cu + Ni, 0.18 % Cu, 0.17 % Ni, No. 2 and No. 3 orebodies: 284,000 t of Cu + Ni, 0.33 % Cu: 0.18 % Ni	Wang RM et al. (1991), Yan et al. (2003), Han CM et al. (2006)
Talate	Pre-accretion	NMS	Pb-Zn-Cu-	Tuff, metatuff, mica-quartz schist, quartz keratophyre, lava breccia	Monzonite, granite	chalcopyrite, pyrite, magnetite, kroeberite, galena, zircon	Silicification, sericitization	158,000 t Pb, 153,000 t Zn, 9,000 t Cu	Wang JB et al. (1998), Zhang ZX et al. (2012)
Daqiao	Pre-accretion	VMS	Cu-Pb-Zn	Sericitized tuff, rhyolite, tuffite, jaspilite taconite, liparite porphyry, marble	Granite	magnetite, pyrite, galena, zircon	Chloritization, sericitization	800000 t Zn, 0.6 % ~3.33 % Zn, 0.15 g/t Ag	Wang JB et al. (2003)
Tiemuerte	Pre-accretion	NMS	Cu-Pb-Zn	Chlorite-biotite-quartz schist, marble, calcareous siltstone	Granite porphyry quartz porphyry, quartz-keratophyre, granite	magnetite, pyrite, galena, zircon	Silicification, chloritiza- tion, pyritization, serici- tization	290000 t Pb + Zn, 14000 t Cu	Wang JB et al. (2003)

Tab. 2 (Continu	led)								
Typical deposit	Tectonic setting	Genetic type	Main metals	Host rocks	Intrusive rocks	Metallic minerals	Wall-rock alteration	Reserve, Grade	References
Suoerkuduke	Post-accretion	Skarn	Cu-Mo	Epidote skarn, garnet skarn, epidote-garnet skarn, diopside skarn, tuff sandstone, andesite	Augite diorite	chalcopyrite, pyrite, sphalerite, galena, molybdenite, marcasite, pyrrhotite and calaverite	Skarnization, chloritization, epidotization, serpentinization	244,160 t of Cu, 12,102 t of Mo, 0.71 % Cu, 0.079 % Mo, 0.23 g/t Au, 3.83 g/t Ag	Wan et al. (2014)
Ashele	Pre-accretion	SMV	Cu-Zn	Spilite, spilitic tuff, quartz-keratophyre tuff, dacite	Dacite porphyry, granite porphyry	chalcopyrite, pyrite, sphalerite, galena, tennatite, argentite, bornite and cubanite	Silicification, sericitization, pyritization, chloritization, carbonatization	1.08 Mt Cu, 10 t Au and 860 t Ag; 3.24 % Cu, 0.6 g/t Au, 20-60 g/t Ag	Wan et al. (2010), Yang FQ et al. (2014)
Keketale	Pre-accretion	VMS	Pb-Zn	Schist, tuffaceous metasilistone, fine-grained metasandstone, marble	Granite porphyry	pyrite, pyrrhotite, magnetite, galena sphalerite, arsenopyrite, chalcopyrite, tetrahedrite, hyvnite, mystronite	Silicification, sericitization, carbonatization, chloritization, epidotization, pyritization	3 Mt Pb + Zn, 3.16 % Zn, 1.51 % Pb, 19.7 g/t Ag, 0.08 % Cu	Wang JB et al. (2003)
Akeharen	Pre-accretion	NMS	Zn-Cu Pb-Zn	Felsic lava, marble, felsic volcanic breccia, lava, calc-siltstone, mica schist	Rhyolite porphyry	oomuc, marcasue galena, zircon, pyrite	Silicification, K-alternation, albitization	62600 t of Zn, 2.89 % Pb, 0.13 % Zn, 0.02 ~ 0.10 g/t Au, 10 g/t Ag	Wang JB et al. (2003)
Keyinbulake	Pre-accretion	NMS	Zn-Cu	Kyanite-biotite-quartz schist, quartzite, quartz schist, siliceous marble	Biotite-plagioclase granite	chalcopyrite, pyrite, zircon, pyrrhotite	Skarn formation, pyritization, silicification, sericitization, epidotization	1000 t of Cu, 3000 t of Zn, 1000 t of Pb, 0.22–1.33 % Cu, 1.20–10.78 % Zn	Wang JB et al. (1998), Li et al. (2012)
Aketisikan	Post-accretion	orogenic	Αu	Devonian phyllite and slate	Biotite granite	arsenopyrite, chalcopyrite, pyrite, zircon, pyrrhotite, magoretie	Silicification carbonatization, chloritization, epidotization	5.1 t of Au, 4 g/t Au	Zhou et al. (2000)
Hongshanzui	Post-accretion	orogenic	Ν	Neoproterozoic to Ordovician phyllite	Granite	chalcopyrite, pyrite	Carbonatization, sericitization	0.5–1.7 g/t Au	Zhou et al. (2000)
Akexike	Post-accretion	orogenic	ηN	Early Carboniferous flysch and mafic/intermediate volcanic rocks	Biotite granite	chalcopyrite, pyrite, magnetite	Silicification, pyritization, carbonatization, sericitization, chloritization,	2 t of Au, 8.3 g/t Au	Goldfarb et al. (2003), Zhou et al. (2000)
Aketas	Post-accretion	orogenic	Ν	Devonian andesite, crystal tuff, tuffaceous siltstone	Diorite, diorite porphyry, quartz diorite porphyry Early Carboniferous	chalcopyrite, pyrite, Au, galena, zircon	Silicification, pyritization, sericitization, carbonatization	26 t of Au, 0.98–2.79 g/t Au	Goldfarb et al. (2003), Zhou et al. (2000)
Xileketehalasu	Pre-accretion	Porphyry	Cu-Au	Middle Devonian basalt, andesite and basalt tuff	granodiorite- granophyre, quartz diorite porphyry	chalcopyrite, pyrite, magnetite, bornite, molybdenite,	Silicification, carbonatization, sericitization, prophylitization	0.5 % Cu, 0.39 g/t Au	Yang WP et al. (2005), Yang et al., (2012)

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The ores exhibit massive, densely disseminated, banded, veinlet-disseminated, and brecciated structures. The orebody has pronounced vertical zoning, with its lower part consisting of veined and veinlet-disseminated ores and the middle and upper parts made up of massive ores. From the center of the ore body towards its margins, the ore types include massive, through banded to disseminated. The dominant ore is Cu, and associated metals include Zn, Ag, Pb, S and Ba, with minor Au, Se, Cd, Te and Ga.

The ore minerals are dominantly pyrite and chalcopyrite and subordinate sphalerite, galena, tennantite, argentite, bornite and cubanite. Based on crosscutting relationships, Chen et al. (1996) defined seven stages of mineralization. Stage 1 is characterized by pyritization, with a representative ore mineral assemblage of quartz + pyrite, which is euhedral-granular and subhedral-granular. Stage 2 is characterized mainly by a quartz + pyrite + chalcopyrite assemblage that is anhedral-granular. Stage 3 is represented by a quartz + sphalerite + pyrite + chalcopyrite assemblage, while stage 4 is marked by quartz + sphalerite + pyrite + chalcopyrite + galena + tetrahedrite. Stage 5 consists of pyrite + barite, and stage 6 is represented by quartz + pyrite + chalcopyrite + calcite assemblage that occurs in veins. Stage 7 is marked by supergene oxidation that gave rise to secondary minerals such as malachite + limonite + jarosite + covellite.

The homogenization temperature of fluid inclusions varies between 168 and 319 °C and the salinity of fluid inclusions is 1.2-12.4 wt. % NaCl equ. The δD (-142.3

to -39 ‰) and δ^{18} O (-12.3 to -0.3 ‰) values of mineralizing fluids indicate a meteoric origin (Wang DH et al. 2002).

3.1.2. Keketale Pb–Zn deposit

The Keketale Pb–Zn deposit was discovered in 1986 and is located ~95 km southeast of Altai city (Fig. 1b). It has reserves of 3 Mt Pb + Zn and 650 t Ag, with ore grades averaging 3.16 % Zn, 1.51 % Pb, and 19.7 g/t Ag (Wang JB et al. 1998). In the ore district the dominant Lower Devonian Kangbutiebao Fm. can be further divided into lower and upper successions. The lower one consists of intermediate–felsic lavas, pyroclastic rocks and terrigenous clastic rocks, and the upper one comprises mafic– felsic volcanic rocks, terrigenous clastic sediments and carbonates. The deposit is located in the upper succession of the Kangbutiebao Fm.

Many faults in the mineralized area trend predominantly WNW–ESE. The major structure in the area is the Maizi overturned syncline. Magmatic rocks include mainly Devonian granites and minor intermediate–basic dikes and stocks near the fault zone, as well as quartz– (albite) porphyry dikes (Fig. 3).

At the Keketale deposit, a total of 15 ore bodies striking 130–170° and dipping NE at 47–85° have been identified. The gangue minerals present are quartz, plagioclase, muscovite, calcite, diopside, tremolite, almandine, biotite, hornblende and epidote. The ores have finely granular, corroded and interstitial textures, and are disseminated,



Fig. 3 Geological map of the Keketale Pb–Zn deposit (after Wang JB et al. 2003). The Pb–Zn ore bodies are hosted in a metasediment in the Lower Devonian volcano-sedimentary succession of the Upper Kangbutiebao Fm. For location see No. 12 in Fig. 1.

massive, with less common banded, laminated, stockwork and brecciated structures. Lead grade in the ore bodies ranges from 0.38 to 4.95 %, with a mean of 1.51 %; Zn grade varies from 0.40 to 10.74 %, with an average of 3.16 %, while the mean grade of Pb + Zn is 4.67 %. The Ag grade is commonly less than 40 g/t, but reaching 222 g/t. Based on the mineral assemblages, Wang JB et al. (1998) divided the mineralization into two stages: an early pyrrhotite + pyrite + sphalerite + galena mineralization and late-stage pyrite + galena veins.

3.2. Middle Devonian–Early Carboniferous porphyry Cu deposits

Middle Devonian–Early Carboniferous subduction-related tectonics in the Puerkin-Ertai Terrane, immediately prior to its final docking along the southern margin of Erqis Fault zone, were coincident with a major phase of porphyry formation. Alkaline plutons within Middle Devonian tuffs and andesite are associated with porphyry Cu–Au deposits at Xileketekalasu, Yulekenhalasu, Xietekehalasu, Tuosibasitao and Kalasayi (Fig. 1).

The Xileketekalasu deposit has been best studied and is widely considered to be one of the most economically significant deposits in the Altai Mts. It has reserves of about 227685 t of Cu and 7 t of Au based on average ore grades of 0.50 % Cu and 0.39 g/t Au (Yang WP et al. 2005; Fig. 4). The principal ore minerals are chalcopyrite



Fig. 4 Geological map of the Xilekelekalasu Cu–Au district (after Yang WP et al. 2005). For location see No. 31 in Fig. 1.

and pyrite; the minor ones are bornite, molybdenite and magnetite. Gangue minerals are mainly quartz, plagioclase, sericite, chlorite, epidote and calcite. The ore has a medium- to fine-grained, subhedral to anhedral granular texture, and disseminated and veinlet- disseminated structures. Yang WP et al. (2005) recognized three alteration zones: potassic, phyllic and propylitic. The mineralized porphyries have chemical affinities to adakites, which suggests that their origin was related to partial melting of oceanic crust due to northward-dipping subduction of the Junggar Ocean in the Devonian to Early Carboniferous times.

3.2.1. Late Carboniferous–Early Permian magmatic Cu–Ni deposits

The Kalatongke mafic–ultramafic intrusion hosts a concentration of massive Cu–Ni-bearing sulfide bodies in a postulated feeder conduit. Indicated and inferred resources of the Kalatongke Cu–Ni sulfide deposit (Fig. 5a) are 1,326,600 t Cu, 777,400 t Ni, more than 4000 t Co, 2.5 t Pt, and 3.4 t Pd (Yan et al. 2003, 2004; Han CM et al. 2007; Mao et al. 2008). The deposit is situated 15 km south of the Erqis Fault in the Lower Carboniferous Nanmingshui Fm. of the Puerkin-Ertai Terrane (Fig. 1) (Windley et al. 2002; Goldfarb et al. 2003; Yan et al. 2003).

Sedimentary rocks of the Nanmingshui Fm. are divided into the following three units, numbered from the lowermost upwards (Wang RM et al 1991). Unit 1 in the SW of the ore district strikes NW-SE, has a maximum apparent thickness of ~ 200 m and consists of red silty sandstone, muddy slate, and tuffaceous slate intercalated with limestone and siliceous rocks. Unit 2, with a thickness of 300 m, occurs in the central and southwestern parts of the Kalatongke mine, extends NW-SE and dips to the NE. It includes volcanosedimentary breccia, carbonaceous tuff and andesite and tuffaceous chert (Yan et al. 2003). Unit 3 is located in the central and northern parts of the Kalatongke region, where its outcrop thickness reaches a maximum of 550 m. It consists of tuffite and carbonaceous slate with minor limestone, alkali basalt, basaltic latite and andesite.

In the Kalatongke deposit there are two sets of folds that strike NW and NWW, with the former being dominant. The southernmost anticline strikes 315°, extending for 2500 to 3000 m along strike, with symmetrical limbs dipping at 40°. There are four sets of faults striking NW, WNW, EW and NE respectively. The large-scale NW-striking faults have undergone multiple stages of movement and the intersections between the NW-striking and WNW-striking faults are favorable locations for the mineralized mafic–ultramafic intrusions (Wang RM et al. 1991; Yan et al. 2003).



Fig. 5 Geological map of the Kalatongke Cu-Ni district (after Li et al. 1998). For location see No. 24 in Fig. 1.

Nine mafic–ultramafic intrusions were emplaced into the Lower Carboniferous Nanmingshui Fm. at the Kalatongke deposit. A well-defined differentiation sequence of lithological zones characterizes many of them. Marginal diorite grades downwards and inwards, through gabbro and norite, to a core of pyroxenite and serpentinized harzburgite (Goldfarb et al. 2003; Yan et al. 2003; Mao et al. 2008).

The Kalatongke mine has nine lenticular ore bodies, the largest of which is No 1. In this ore body, Cu–Ni sulfide ores are hosted in biotite–hornblende–olivine norite and biotite–hornblende norite at depths 550–1000 m below the surface (Fig. 5b). The ore body is oxidized from the surface to depths of more than 40 m, and its orientation is almost parallel to that of the intrusion, which strikes 334° and dips SE; the upper part dipping at 70 to 90° and the lower part, 0 to 60° (Fig. 5b).

More than 50 ore minerals have been reported from the Kalatongke mine (Wang et al. 1991; Han CM et al. 2007) dominated by pyrrhotite, chalcopyrite, pentlandite, violarite, pyrite and magnetite. Associated noble metalbearing minerals are melonite, michenerite, bitepalladite, sperrylite, hessite and electrum. Gangue minerals comprise mainly olivine, pyroxene, plagioclase, hornblende, biotite, chlorite and serpentinite. The ore minerals are characterized by euhedral, subhedral, anhedral, subhedral–anhedral, porphyritic, corrosion, relict–replacement, reaction rim and skeletal crystal textures. The ore structures are mainly massive, vein, veinlet–disseminated, stockworks, or sparsely disseminated. The mineralization shows a circular zoning pattern, passing from high-grade massive ore in the center outwards to sub-economic disseminated ores.

According to the mineral assemblages and crosscutting relationships, three mineralization stages have been identified (Wang RM et al. 1991). The first assemblage, which was formed during magmatic crystallization stage, is characterized by disseminated ores containing sperrylite, violarite and magnetite. The second magmatic—hydrothermal stage resulted in the formation of massive and high grade, vein-like Cu and Ni ores, which have overprinted the disseminated ores, and contain an assemblage of Cu- and Ni-bearing minerals, precious metal-bearing arsenides, tellurides, and tellurobismuthides. The third stage was marked by supergene oxidation, which led to the development of a thick gossan and formation of secondary minerals such as melanterite, chalcanthite and gypsum.

3.3. Late Carboniferous–Early Permian skarn deposits

Majority of the skarn deposits are of Late Carboniferous– Early Permian age, and are distributed in the Qiongkuer-Abagong and Puerkin-Ertai terranes. Skarn-type Fe–Cu deposits occur in the contact (skarn) zone between intermediate–felsic intrusive rocks and carbonate sediments. The Mengku skarn-type Fe deposit lies in the middle of the Qiongkuer-Talate Terrane (Fig. 1a), which is situated in metamorphosed intermediate–felsic volcanic breccias, tuffs and marbles. The skarn-type Fe–Cu deposits are typified by the Qiaoxiahala Fe–Cu–Au deposit in Fuyun County, with similar deposits occurring at the contact between subvolcanic (andesite porphyry) to volcanic and pyroclastic rocks. Generally, the mineralization is restricted to bedded skarns, as exemplified by the Suoerkuduke Cu–Mo deposit in Fuyun County.

3.3.1. Suoerkuduke Cu-Mo deposit

The Suoerkuduke deposit is located c. 114 km SW of the town of Fuyun. This skarn deposit was discovered in 1984 and has been mined since 2004. It is situated in the northern part of the East Junggar ore belt, and is hosted in Mid-Devonian strata of the Beitashan Fm., which locally consists of andesite, sandstone and conglomeratic tuffaceous sandstone (Fig. 6). The mine has been estimated

to contain about 304500 t Cu and 13900 t Mo based on average ore grades of 0.71 % Cu and 0.06 % Mo (Han CM et al. 2006). In addition, the grade of precious metals is 3.83 g/t while that of gold is 0.23 g/t.

The copper ores in the Suoerkuduke deposit can be divided into two types. The oxidized ores occur near the surface, typical examples being the oxidized copper ores: covellite, limonite, malachite, chrysocolla, azurite and hematite. The primary copper and molybdenum ores consist of chalcopyrite and pyrite, with subordinate sphalerite, galena, molybdenite, marcasite and pyrrhotite and minor calaverite, native gold, electrum and malachite. The principal gangue minerals are epidote, garnet, pyroxene, actinolite, calcite, chlorite, plagioclase, biotite, quartz, diopside and carbonate minerals. The ores have anhedral microgranular, anhedral inequigranular and intersertal textures and display disseminated, veinlet–disseminated and veinlet structures.

Based on field evidence and petrographic observations, four mineralization stages are distinguished: (1) prograde skarn stage (garnet, diopside and epidote), (2) retrograde skarn stage (formation of specularite, magnetite, actinolite, aedelite, plagioclase and meroxene), (3) main chalcopyrite–molybdenite stage, forming the bulk of the ore body (chalcopyrite, molybdenum, pyrrhotine, pyrite, sphalerite, galena, calcite, quartz, calcite and hematite) and (4) the supergene oxidation stage (formation of secondary minerals such as covellite, limonite, malachite, chrysocolla, azurite and hematite).



Fig. 6 Geological map of the Suoerkuduk Cu-Mo deposit (after Li et al. 1998). For location see No. 24 in Fig. 1

3.3.2. Qiaoxiahala Fe-Cu-Au deposit

This deposit is located *c*. 23 km SE of the town of Fuyun. It is hosted in Middle Devonian strata of the Beitashan Fm. that locally consists of andesite, tuff, sericite phyllite, calcareous-phyllite, volcanic breccia, schistose limestone and marble (Fig. 7). The deposit contains about 4,620,000 t of Fe ore and 17,600 t of Cu based on average ore grades of 35.05 % Fe and 0.80 % Cu. The deposit also contains other minor metals such as Co, Ni and Ag (Wang DH et al. 2002).

There are more than ten Fe–Cu ore bodies that are up to 5000 m long, 10–70 m wide, and >500 m deep. They are composed of disseminated Fe and Cu ores, as well as banded and massive Fe ores. The ore minerals are predominantly magnetite, chalcopyrite, hematite, iron glance, bornite, pyrrhotite; the gangue minerals are garnet, epidote, chlorite, calcite, quartz and biotite. Wall-rock alteration related to Fe–Cu mineralization in the Qiaoxiahala mine mainly includes skarn formation, chloritization, epidotization and carbonation.

3.3.3. Mengku Fe deposit

The deposit lies in the central part of the Qiongkuer-Abagong Terrane (Fig. 1a). It is situated in metamorphosed felsic to intermediate volcanic breccias, tuffs and marbles of the Lower Devonian Kangbutiebao Fm. The distribution of the orebodies is controlled by a syncline on the northeastern limb of the Mengku regional anticline. The Mengku deposit contains twenty ore bodies, which are mainly distributed in the center of the mining area; major ore bodies occur in stratiform, stratiform-like and lenticular bodies. The grade of the ore ranges from 23.95 % to 57.57 % of FeO. The dominant ore mineral is magnetite, and gangue minerals include quartz, plagioclase, garnet, diopside and amphibole. Ore structures range from banded, massive, brecciated, disseminated to veinlet.

The δ^{34} S values of pyrite are 1.9–14 ‰ and the δ^{18} O values of magnetite are –3.4 to +0.1 ‰. Fluid inclusions in quartz show characteristics of medium temperatures (200–400 °C) and medium salinity (5.8–12.4 wt. % NaCl equ.). These data indicate that the sulfur was derived from the upper mantle, and that some crustal sulfur



was also involved in the oreforming processes (Yang FQ et al. 2010, 2013).

3.4. Late Carboniferous– Early Permian orogenic gold deposits

Orogenic gold deposits in the Altai show a clear spatial association with faults (Goldfarb et al. 2003), marked specifically by the Tuergen-Hongshanzui, Erqis and Aermantai faults.

3.4.1. Duolanasayi gold deposit

This deposit is situated 52 km NW of the town of Habahe. It was discovered in 1987, and mining began in 1989. The deposit occurs in a shear zone cutting the Mid-Devonian Tuokesalei Fm., which locally

Fig. 7 Geology of the Duolanasayi orogenic gold deposit, Chinese Altai Shan (after Rui et al. 2002). For location see No. 14 in Fig. 1.



Fig. 8 Geological map of the Saidu Au deposit (after Wang DH et al. 2002). For location see No. 13 in Fig. 1.

consists of phyllite, graywacke and limestone (Fig. 8). Several 289 ± 5 Ma (SHRIMP zircon U–Pb dating, Li et al. 1998) tonalite dikes occur in the area. The deposit comprises a number of mineralized bodies that occur in a 20×10 km zone between the Maerkakuli and Habahe N–S trending second-order faults (Rui et al. 2002; Wang DH et al. 2002). The Au reserve is estimated to be *c*. 30 t with an average of 8.3 g/t (Rui et al. 2002).

The gold ores in the Duolanasayi deposit are grouped into two types. The oxidized ores are native gold, limonite, hematite, covellite, digenite, chalcocite, psilomelane, pyrolusite, jarosite, and gypsum. The primary ores occur in disseminated altered rocks and auriferous quartz–sulfide veins or veinlets. Principal minerals associated with the disseminated altered rocks include native gold, pyrite, chalcopyrite, pyrrhotite, galena, with minor molybdenite, magnetite and tetrahedrite. The auriferous quartz–sulfide vein ores are composed mainly of massive quartz, and minor albite, ankerite, calcite, chlorite, pyrite, chalcopyrite, galena, molybdenite, sphalerite and native gold. The sulfide and gold minerals exhibit disseminated, massive and veinlet structures in quartz fractures.

Wang Z (1991) divided auriferous hydrothermal activity at the Duolanasayi deposit into four stages: (1) early pyrite-quartz-scheelite, (2) pyrite-chalcopyrite-sphalerite-galena-quartz, (3) quartz-dolomite-calcite, and (4) late quartz-jarosite-limonite-gypsum. Although all the four stages were involved in the deposition of gold, the first two are the most important, whereas the fourth stage led to the enrichment of gold in the oxidized zones.

Wang Z (1991) showed that the δ^{34} S composition of pyrite in the ore in the Duolanasayi deposit ranges from -8.8 to +1.4 ‰, with a mean of -2.9 ‰, suggesting that the sulfur had a deep crustal or upper mantle source, and that mixing with upper crust was part of the ore-forming process (Liu YL et al. 2003).

3.4.2. Shaerbulake gold deposit

This deposit is located *c*. 32 km SW of Fuyun (Fig. 1). This shear zone-hosted gold deposit was discovered in 1986, but mining commenced in 1989. The deposit is hosted in the Lower Carboniferous Nalinkala Fm., which consists of phyllite, siltstone, tuffaceous sandy conglomerate and limestone. The ore deposit occurs in a 18×2 km zone along the NW-trending Saerbulake Fault (Wang DH et al. 2002). It is estimated to contain *c*. 10 t Au and an average Au grade of 6 g/t (Rui et al. 2002).

Principal metallic minerals include native gold, electrum, pyrite, arsenopyrite and pyrrhotite. The gangue minerals are quartz, albite, sericite, and ankerite. The ores are characterized by euhedral, subhedral and pseudomorphic textures, while the structures include dissemination, veinlet-dissemination and brecciation ones. The ore bodies are vein-shaped and hosted in NW-SE sheared alteration zones that strike.

Five mineralization stages can be distinguished (Wang DH et al. 2002): (1) early quartz–arsenopyrite, (2) pyrite–quartz, (3) quartz–dolomite–calcite, (4) quartz–albite and (5) late jarosite–limonite–gypsum.

3.4.3. Saidu gold deposit

This deposit is situated NE of Habahe (Fig. 1). It is hosted in the Lower to Middle Devonian Tuokesalei Fm. that consists of sandstone, limestone and pelite. The deposit consists of a number of mineralized bodies occupying an area of 18×2 km along the Maerkakuli Fault (Liu YL et al. 2003). Gold ores are concentrated in four groups that occur in an area of *c*. 4×1 km (Liu YL et al. 2003).

The Saidu ore bodies include auriferous quartz veins, altered dikes, and altered clastic rocks. The gold ores are divided into two types: oxidized and primary. The sulfides and oxides include pyrite, chalcopyrite, pyrrhotite, magnetite, hematite, galena, sphalerite, marcasite, molybdenite, ilmenite and rutile. Four paragenetic stages can be identified: (1) magnetite-quartz, (2) pyrite-quartz, (3) sulfide-native gold-quartz, and (4) quartz-carbonate.

4. Discussion

4.1. Geochronological data for ore deposits

Based on their geochronological data (Tab. 3), the mineral deposits in the Chinese Altai can be classified into three groups: (i) pre-accretionary VMS deposits (c. 380– 360 Ma) and porphyry Cu–Mo deposit (c. 370–330 Ma), (ii) syn-to post-accretionary magmatic Cu–Ni deposits and skarn Cu–Mo deposit (c. 304 Ma) that formed in Late Carboniferous to Early Permian (c. 305–285 Ma) and (iii) syn-to post-accretionary orogenic gold lodes (c. 290–280 Ma).

The hanging wall of the principal Ashele orebody (No. 1) is an Ashele Fm. tuff that yielded a concordant zircon U–Pb age of 387.0 ± 4.2 Ma, whereas the footwall basalt gave a weighted average 206 Pb/ 238 U age of 388.0 ± 3.3 Ma (Yang FQ et al. 2014). The two ages indicate that the principal orebody of the Ashele Cu–Zn deposit formed during the Mid-Devonian, at around 388 Ma (Tab. 3).

In the Devonian Ashele Fm., the iron jaspers gave a Rb–Sr isochron age of 378 ± 39 Ma and a Sm–Nd isochron age of 373 ± 14 Ma (Li HQ et al. 1998). From the Ashele deposit, the following Rb–Sr isochron ages were obtained; laminated chalcopyrite (364 ± 15 Ma), pyrite– quartz veins (302 ± 11 Ma), and tetrahedrite-bearing carbonate–quartz veins $(255\pm16 \text{ Ma})$, whereas the blendes gave Rb–Sr and Sm–Nd isochron ages of 265 ± 8 Ma and 282 ± 11 Ma respectively (Li HQ et al. 1998; Wang DH et al. 2002). Taken together, the Ashele VMS Cu–Zn deposit may have undergone a protracted mineralization history, although the main phase of mineralization took place in the Devonian. Hydrothermal alteration in the Carboniferous–Permian probably modified and upgraded the deposit.

Sphalerites in the ores of Keketale gave a Sm–Nd isochron age of 373 ± 15 Ma, while Rb–Sr isochron age dating of the blendes yielded 274 ± 8 Ma (Li HQ et al. 1998). The former represents the mineralization age of the Keketale Pb–Zn deposit, whereas the latter reflects reworking during a late thermal event. This suggests that the deposit experienced a protracted or two-stage thermal history.

SHRIMP U–Pb zircon ages of 381 ± 6 Ma and 375 ± 9 Ma were obtained for a mineralized granodiorite porphyry and Re–Os isochron ages of 378 ± 6 Ma and 374 ± 2 Ma for molybdenites from the Xileketashihalasu porphyry Cu deposit (Zhang ZC et al. 2006; Wu et al. 2008; Yang FQ et al., 2010). Zhao ZF et al. (2009) dated the Yulekenhalasu porphyritic granite by a LA-ICP-MS zircon U–Pb method at 381.6 ± 2.5 Ma, for which Yang FQ et al. (2012) have obtained a molybdenite Re–Os isochron age of 373.9 ± 2.2 Ma (Tab. 3).

Wang YW et al. (2010) presented a Re–Os isochron age of 327.1 ± 2.9 Ma for molybdenites of the Xile-kuduke, for which Long LL et al. (2010) have published a LA-ICP-MS zircon U–Pb age of 329.3 ± 2.3 Ma.

Olivine norite, norite, hybrid norite and diabase-gabbro from the Kalatongke Cu-Ni deposit gave Rb-Sr isochron ages of 285 ± 16 Ma, 298 ± 23 Ma, 302 ± 32 Ma and 317 ± 50 Ma respectively (Wang RM et al. 1991). Similarly, the Cu-Ni-bearing mafic-ultramafic rocks were dated by the SHRIMP U–Pb method on zircon at 287 ± 5 Ma (Han BF et al. 2004). Accordingly, we suggest that the emplacement age of the Kalatongke intrusion ranges between 298 and 285 Ma. In addition, the massive and densely disseminated sulfide ores from the Kalatongke Cu–Ni deposit yielded a Sm–Nd isochron age of 281 ± 12 Ma (Li HQ et al. 1998), whilst Re-Os age dating of the Kalatongke No. 1 deposit gave 305±15 Ma (Han CM et al. 2007). In summary, these isotopic data indicate that the Kalatongke mafic-ultramafic intrusion and its associated Cu-Ni deposit formed in the Late Carboniferous-Early Permian.

In the Suoerkudouke area, altered (pyroxene) andesite, and its porphyry gave a whole-rock Rb–Sr isochron age of 288 ± 18 Ma (Li HQ et al. 1998), which is comparable to a Rb–Sr isochron age of 274.0 ± 1.1 Ma for the andesite (Hu et al. 1993). On the other hand, garnet and epidote in the ore-bearing skarns in the Suoerkuduke deposit have

Name of deposit	Dated minerals/rocks	Dating method	Age (Ma)	Data sources
Ashele Cu–Zn	Tuff	LA-ICP-MS zircon U-Pb	387.0 ± 4.2	Yang FQ et al. (2014)
"	Basalt	LA-ICP-MS zircon U-Pb	388.0 ± 3.3	Yang FQ et al. (2014)
"	Iron jasper	Rb-Sr isochron	378 ± 39	Li HQ et al. (1998)
"	Iron jasper	Sm-Nd isochron	373 ± 14	Li HQ et al. (1998)
"	Chalcopyrite	Rb-Sr isochron	364 ± 15	Li HQ et al. (1998)
"	Quartz-pyrite	Rb-Sr isochron	302 ± 11	Li HQ et al. (1998)
"	Carbonate-quartz	Rb–Sr isochron	255 ± 16	Li HQ et al. (1998)
"	Blende	Rb-Sr isochron	265 ± 8	Wang DH et al. (2002)
"	Blende	Sm-Nd isochron	282 ± 11	Wang DH et al. (2002)
Keketale Pb–Zn	Sphalerite	Sm-Nd isochron	373 ± 15	Li HQ et al. (1998)
"	Blende	Rb–Sr isochron	274 ± 8	Li HQ et al. (1998)
Xileketashihalasu Cu	Granodiorite porphyry	SHRIMP zircon U–Pb	381 ± 6	Zhang ZC et al. (2006)
"	Granodiorite porphyry	SHRIMP zircon U-Pb	375 ± 9	Wu et al. (2008)
"	Molybdenite	Re-Os isochron	378 ± 6	Yang FQ et al. (2010)
"	Molybdenite	Re-Os isochron	374 ± 2	Wu et al. (2008)
Yulekenhalasu Cu	Porphyrite granite	LA-ICP-MS zircon U-Pb	381.6 ± 2.5	Zhao ZF et al. (2009)
"	Molybdenite	Re-Os isochron	373.9 ± 2.2	Yang FQ et al. (2012)
Xilekuduke Cu–Mo	Enclaves in granodiorite	LA-ICP-MS zircon U-Pb	329.3 ± 2.3	Long LL et al. (2010)
"	Molybdenite	Re-Os isochron	327.1 ± 2.9	Wang YW et al. (2010)
Kalatongke Cu–Ni	Olivine norite	Rb–Sr isochron	285 ± 16	Wang RM et al. (1991)
"	Norite	Rb–Sr isochron	298 ± 23	Wang RM et al. (1991)
"	Hybrid norite	Rb–Sr isochron	302 ± 32	Wang RM et al. (1991)
"	Diabase gabbro	Rb–Sr isochron	317 ± 50	Wang RM et al. (1991)
"	Biotite norite	SHRIMP zircon U-Pb	287 ± 5	Han BF et al. (2004)
	Cu-Ni ores	Sm-Nd isochron	281 ± 12	Li HQ et al. (1998)
"	Sulfides	Re-Os isochron	305 ± 15	Han CM et al. (2007)
Suoerkuduke skarn Cu–Mo	Porphyry	Rb-Sr isochron	288 ± 18	Li HQ et al. (1998)
"	Andesite	Rb-Sr isochron	274.0 ± 1.1	Hu et al. (1993)
"	Garnet, epidote	Sm-Nd isochron	284.3 ± 3.9	Li HQ et al. (1998)
"	Molybdenite	Re-Os isochron	304.7 ± 7.3	Wan et al. (2014)
Duoalnasayi Au	Quartz, fluid inclusions	Rb-Sr isochron	269 ± 13	Li HQ et al. (1998)
"	Muscovite	Ar–Ar plateau	292.8 ± 1.0	Yan et al. (2004)
"	Muscovite	Ar–Ar isochron	293.1 ± 4.8	Yan et al. (2004)
Saerbulake Au	Granite	SHRIMP zircon U-Pb	410 ± 4	Liu F et al. (2010)
Saidu Au	Muscovite	Ar–Ar isochron	291.3 ± 8.4	Yan et al. (2004)
"	Muscovite	Ar-Ar plateau	289.2 ± 3.1	Yan et al. (2004)
"	Quartz, fluid inclusions	Rb-Sr isochron	306 ± 7	Li HQ et al. (1998)
"	Quartz, fluid inclusions	Rb-Sr isochron	272 ± 19	Li HQ et al. (1998)

Tab. 3 Available geochronological data for ore deposits in the Chinese Altai

a Sm–Nd isochron age of 284.3 \pm 3.9 Ma (Li HQ et al. 1998). Recently, Wan et al. (2014) presented a Re–Os isochron age of 304.7 \pm 7.3 Ma for molybdenites of the Suoerkudouke.

Other geochronological studies have also produced different ages. For example, Li HQ et al. (1998) reported Rb–Sr ages of 269 ± 13 Ma for fluid inclusions in mineralized quartz from the Duolanasayi gold deposit and of 306 ± 7 to 272 ± 19 Ma for those from the Saidu gold deposit. Yan et al. (2004) also obtained an Ar–Ar plateau age of 292.8 ± 1.0 Ma and an isochron age of 293.1 ± 4.8 Ma for muscovite from the Duolanasayi deposit, and Ar–Ar plateau age of 291.3 ± 8.4 Ma for muscovite from the Saidu gold deposit.

4.2. Metallogenic evolution of the Chinese Altai Shan

The Chinese Altai occupies a key position within the Central Asian belts (Hu et al. 2000; Xiao et al. 2004), and its geodynamic evolution was closely associated with that of the CAOB. Most terranes were developed by subductionrelated processes and accreted in a southward direction from the Cambrian (e.g. Habahe Grp.) to the Permian (e.g. Kuerti Fm.). Lateral growth of the southern Chinese Altai indicates a massive addition of juvenile material to the Paleozoic crust (Şengör et al. 1993; Xiao et al. 2004).

The Late Carboniferous–Early Permian Chinese Altai island arc contains subduction-generated adakites and boninites (Xiao et al. 2004) and the presence of Alaskantype mafic–ultramafic complexes (Laurent-Charvet et al. 2002; Han CM et al. 2007) suggests that the southern Altai developed in a subduction–accretion setting in the Late Carboniferous–Early Permian (Xiao et al. 2004). The Kalatongke mafic–ultramafic intrusion was previously considered as having formed in a post-orogenic extensional setting in the Late Carboniferous–Early Permian (Wang JB et al. 2003). However, the most recent Re–Os geochronological and geochemical results indicate that this intrusion, along with the Cu–Ni deposit, was produced by subduction–accretion of oceanic crust.

In the southern Altai, southwest-directed rollback and associated slab-detachment occurred during the Devonian (400 to 370 Ma) in response to a later addition to the collision zone at the accreting continental margin (Fig. 9a; Xiao et al. 2004). Mafic and alkalic igneous activity associated with different types of mineralization occurred in the Kelang Basin during this backarc extensional event, which was possibly associated with the upwelling of the asthenosphere (Fig. 9b). Thus the slab rollback not only triggered the backarc extension but also provided a heat source for the partial melting that initiated the Middle Devonian felsic magmatism. The upwelling of the asthenosphere also could have yielded hydrothermal fluids that led to the VMS Cu-Pb-Zn mineralization (Fig. 9b), a process analogous to the Pliocene tectonic setting in Fiji following the collision of the Ontong Java Plateau with the Melanesian Arc (Han CM et al. 2006).

In our model, the development of the mineralized granodiorite porphyry complexes was associated with northdipping subduction–accretion, which led to the formation of the southern part the Dulate-Baytag Arc, as evidenced by the presence of adakites (Yang WP et al. 2005). In the Middle Devonian–Early Carboniferous, the northwarddipping subduction of an oceanic slab is thought to have resulted in the formation of a magmatic arc in the southern Altai and East Junggar. At the leading edge on the upper plate, these complexes initially experienced adakitic magmatism in response to the partial melting of slab material. Opening a slab window beneath these complexes could have led to multiple pulses of magmatism and production of crustal melts (Thorkelson and Breitsprecher 2005).

Concentrically zoned mafic–ultramafic intrusions, similar to those in the Alaskan-type belts, developed from Late Carboniferous to Early Permian in the Dulate Arc, north of the Erqis Terrane. They were accreted to the Siberian continental margin during the earliest Permian subduction–accretion. The identical ages of the magmatic Cu–Ni sulfide and Cu–Mo–Fe skarn deposits suggest that they were all linked to the final stages of terrane accretion and related subduction magmatism (Xiao et al. 2008; Fig. 9c).

During the Late Carboniferous to Early Permian, the Chinese Altai was transformed into a continental magmatic arc in which an extensive lode gold mineralization occurred throughout the accreted margin (Fig. 9c). Late Carboniferous to Early Permian subduction-related plutonism within the Erqis Terrane, the autochthonous rocks occurring in the Puerkin-Ertai Terrane to the south, resulted in the development of a major gold province in the southern Altai, and the formation of gold–quartz veins in the Erqis and Puerkin-Ertai terranes from 305 to 270 Ma (Goldfarb et al. 2003). The upper greenschist to amphibolite-facies dehydration reactions were probably responsible for the production of the appropriate vein-forming fluids.

5. Conclusions

The mineral deposits in the Chinese Altai–East Junggar can be categorized into five major types: (1) Devonian VMS Cu–Pb–Zn deposits, (2) Early Carboniferous porphyry-type Cu–Au deposits, (3) Late Carboniferous– Early Permian Alaskan-type Cu–Ni–PGE sulfide deposits, (4) Late Carboniferous–Early Permian skarn-type Cu–Mo–Fe deposits and (5) Late Carboniferous to Early Permian orogenic-type Au deposits.

The presence of VMS Cu–Pb–Zn deposits generally points to a long-lived subduction–accretion and growth by forearc accretion, following the model of forearc accretion in Japan. The Devonian accretion and associated slab-tearing probably triggered the slab rollback, crustal thinning and asthenospheric upwelling, which could have provided the heat for mineralization associated with the VMS Cu–Pb–Zn mineralization.

From the Late Devonian to Early Carboniferous, the north-dipping subduction beneath the Dulate Arc led to the genesis of subduction-related porphyry Cu–Au deposits. From the Late Carboniferous to Early Permian, syn-to post-accretionary Cu, Ni and Au deposits developed in association with a series of subduction, convergent and delamination events, leading to the formation of Cu, Ni and Au mineralization restricted to the southern Chinese Altai.

Acknowledgements. We are indebted to Xianhua Li, Kezhang Qin and Lianchang Zhang for thoughtful discussions, which improved and initiated many of the ideas in this paper. We are grateful to Emil Jelínek for his constructive discussions and comments on an early version of the manuscript, which led to substantial improvements of the paper. This study was financially supported by funds from the National Natural Science Foundation Projects (41190075, 41230207, 41272107), the National 305 Projects (2011BAB06B04–1), the Chinese State 973 projects (2014CB440801, 2007CB411307), and Hong Kong RGC (7066/07P). This paper is a contribution to IGCP 592.

A Late Ordovician to Silurian



Fig. 9 Schematic diagrams showing the late Paleozoic evolution and the formation of metal deposits in the Chinese Altai (after Xiao et al. 2004; Han CM et al. 2006). See text for discussion.

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